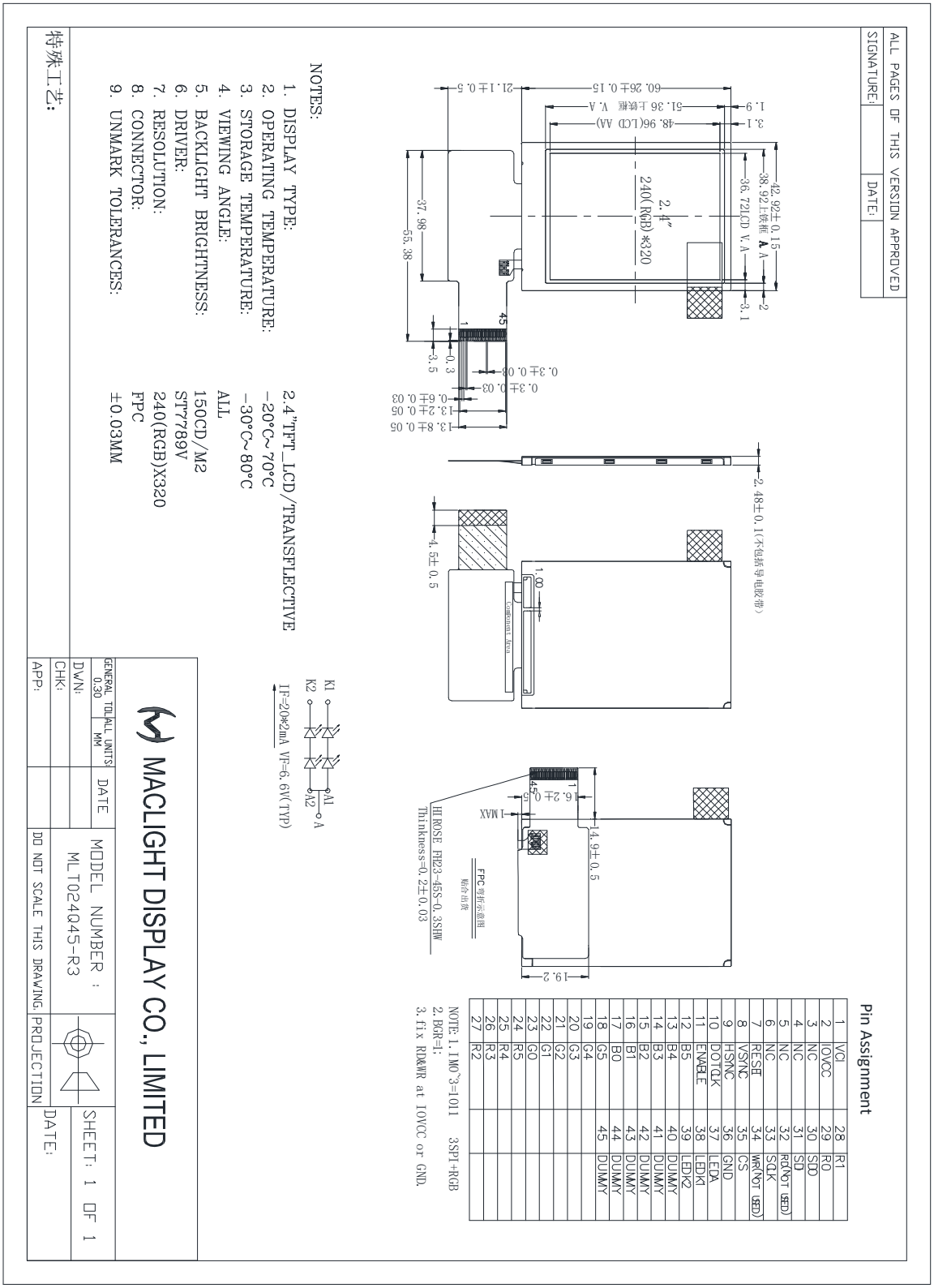5. Mechanical Diagram